

D&D Performance Enterprises Inc.

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Performance Motorcycle Exhaust

627Z-31-32 Touring 09-16 Billet Cat



Muffler Bolts and Spacers



2- W 1/2 OD Round 5/8 ID 3/8

2- 5/16 Lock Washer

2- 5/16 Flat Washer

2- 5/16 – 18X1 1/4 Hex Bolt



Exhaust Gaskets

2- Boss Gaskets



New Trans Bracket use All stock Bolts

2009-2015 HD Touring Billet Cat 2-1 627Z-31/32

1. Remove saddlebags.
2. Remove main power fuse from left side.
3. Remove right side floorboard.
4. Disconnect O2 sensor plugs (Under right side cover)
5. Remove stock exhaust system.
6. Install New transmission bracket use stock hardware.
7. Remove factory O2 sensors from stock header. (Note the location of the sensors. Grey plug goes in the front pipe, Black in the rear pipe.)
8. Open box and inspect all system components (No warranty for cosmetics after pipe has been installed).
9. Install new exhaust gaskets (They are a tight fit and need to be worked in slowly).
10. Apply a small amount of Anti-Seize to the threads of the factory O2 sensors (Be careful not to get any on the end of the sensor) and install sensors in the new header.
11. Install header on motorcycle. The mount tab on the pipe goes on top of the transmission mount.
12. Loosely install factory mounting hardware.
13. Install muffler with supplied hardware.
14. Tighten hardware (To factory specifications) starting at the heads and working to the rear of the bike. Muffler clamp is to be tightened to 120 in.lbs. (Make sure the mount at the transmission does not bind). Check alignment as you go.
15. Reconnect O2 sensors.
16. Install right side floorboard.
17. Clean entire system with glass cleaner to remove any oil and fingerprints.
18. Install main fuse.
19. Install right side cover and saddlebags.
20. Install Hi-Flow air cleaner according to manufactures instructions
21. Start motorcycle and check for leaks.

Notice:

D&D Performance Exhaust systems are designed for close course racing applications only. Not for use on pollution controlled vehicles.

Due to slight differences in the rear mounting the use of additional spacers and bolts may be required. Check for proper alignment; install pipes without bolting up the rear mounts. Step to the rear of the bike and raise or lower until it is visually aligned. Then determine if additional spaces are need. Install spacers and bolts as necessary. Some systems NOT ALL system come with spacers and bolts to install the system, on some systems you may have to get your own spacers or bolts to finish installing the system.

ONE YEAR CONDITIONAL WARRANTY

D&D Performance Enterprises Inc. backs this, and all, D&D products with a One Year Conditional Warranty under the following conditions:

- ✓ Warranty period starts at date of purchase by end-user
- ✓ The system must have been installed using the installation Instructions provided with system
- ✓ The system must not be crash-damaged; the silencer (Muffler) bracket must not have been moved; the system must not have been misused or improperly maintained
- ✓ Warranty does not cover carbon fiber discoloration, or rust
- ✓ **All warranty claims must be directly to D&D Performance Enterprises Inc. by first calling warranty department for authorization and instructions on what to do to get an RMA number. 817-834-8961**
- ✓ **All Warranty Claims must be accompanied by a purchase receipt; NO EXCEPTIONS will be made**

Warranty on Chrome

We take every step and precaution to produce a perfect Chrome Finish. All of our Exhaust Systems are hand polished double nickel and chrome plated. However, consistent perfect Chrome finishes are not possible without two or three hand polish copper base layers. While this may sound good it is the cost prohibitive to the point of the double the price or more.

In the real world, if you ride your Bike, all of this would be lost in a couple of weeks and you would be out several hundred Dollars for nothing.

All of our systems are inspected to meet our criteria as follows

- ✓ Visual inspection from the aspect of the system installed on the bike. Imperfections that are visible at a few inches under a fluorescent lighting disappear when standing next to your bike.
- ✓ Specks and scratches on the bottom, inside, or anywhere they do not show are disregarded.
- ✓ Peeling chrome on a new system is a defect and is rejected.
- ✓ Discoloration on a new system in a visible area is rejected.

It is always possible for a projectable defect to slip through inspection process. We apologize if this happened to you. Please follow these steps in order for us to process your warranty claim. Be aware that peeling chrome or a mechanical failure are the only qualifying defects after a system has been installed.

- ✓ **Call or email for a RMA number and put this number on the box when returned.**
- ✓ **Circle the defect area with a felt tip marker.**
- ✓ **Package the system carefully, if it incurs shipping damage we will not be able to make a fair determination of your warranty claim.**
- ✓ Only peeling chrome or a mechanical failure will qualify for warranty after the system has been installed.

You may experience some discoloration during the break-in period of your chrome. It is important to remove it with a good metal polish (Semi-chrome is one) as soon as possible until the chrome is seasoned and the discoloration no longer appears. Other reasons for discoloration are improper tuning and this WILL NOT be covered under warranty.



Warning

This product is Ceramic Coated

New Ceramic coating is “**very delicate**” so please be careful while installing this product.

Once the product has been installed and goes thru several heat cycles it becomes **Extremely Durable**.

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How to care for your D&D Ceramic Black System

To clean and care for your Black D&D Exhaust use a microfiber towel and this product from your Harley Davidson Dealer

Aerosol Spray Cleaner & Polish

