

# 533-21M Thruxton/ Scrambler 2004-2012 Full System

533-21M Thruxton / Scrambler 2004-2012 Black Megs Billet Tips

533-21DP Thruxton / Scrambler 2004-2012 Black Megs reverse cones Race

Has 02 Bunges About 3 1/2 "Ground Clarence



2-12mm X 1.25 X 16 Black Bolt

2-10mm X 1.5 X 25 Allen Bolt

4- 10mm Flat Washer

2-10mm X 1.5 Flange Nut

2-.045 Main Jet

2-.105 Pilot Jet

2-.020 Needle Shims

1-Black Vacuum Cap

2- # 62 Five Star Clamps

D&D Performance Enterprises  
2923 Edith lane

Ft. Worth, Texas 76117

Phone 817-834-8961

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**Triumph TT Street System Installation**

1. Disconnect negative battery terminal and turn fuel off.
2. Remove air pipes in head, Disconnect rubber hoses, do not discard copper washers.
3. Remove rubber hoses from left carburetor vacuum port and air pump lines at the pump.
4. Place vacuum cap provided in the manifold port.
5. Plug air pipe holes (In the cylinder head) with the socket head cap screws provided and the copper washers from step 2.
6. Drain and remove float bowls.
7. Replace pilot jets with the .045 jets provided.
8. Replace main jet with .105 jets provided.
9. Remove carburetor tops. Place .020" shims under the slide needle. Use extreme caution with slide diaphragms, especially when installing. Make sure the diaphragm is seated in grove.
10. Lightly seat air/fuel adjustment screw by turning clockwise. (Do not over tighten, over tightening will damage carburetor body). Turn adjustment screw counterclockwise 3 turns.
11. Remove stock exhaust system.

12. Remove the starter wires from the right frame rail clips.
13. Remove the clips and wire tie the starter wires to the top of the lower right frame rail.
14. Install both head pipes. Do not tighten at this time.
15. Install mufflers with new 5-Star clamps. Make sure the clamp bolts are to the inside and do not protrude below the pipe. Bolt muffler to lower frame hole with supplied hardware.
16. Make sure both mufflers are fully seated in head pipe.
17. Start by tightening the rear mounts, then the clamps, and finally the flanges to the head.
18. Clean pipe with glass cleaner to remove all fingerprints.
19. Reconnect the battery and turn the fuel on.
20. Run the bike and check for leaks.
21. You will probably have to readjust the idle. Do so after motorcycle has reached operating temperature.

Use caution as this system greatly reduces ground clearance.

**D&D PERFORMANCE ENTERPRISES INC.**

2923 Edith Lane  
Fort Worth, TX 76117

## **ONE YEAR CONDITIONAL WARRANTY**

**D&D Performance Enterprises Inc. backs this, and all, D&D products with a One Year Conditional Warranty under the following conditions:**

- **Warranty period starts at date of purchase by end-user.**
- **The system must have been installed using the Installation Instructions provided with this system.**
- **The system must not be crash-damaged; the silencer bracket must not have been moved; the system must not have been misused or improperly maintained.**
- **Warranty does not cover carbon fiber discoloration, or rust.**
- **All warranty claims must be made directly to D&D Performance Enterprises Inc. by first calling our tech line (817) 834-0996 for authorization and instructions.**
- **All warranty claims must be accompanied by a purchase receipt; no exceptions will be made.**

**D&D Performance Enterprises**  
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## Warranty on Chrome

We take every step and precaution to produce a perfect Chrome Finish. All of our Exhaust Systems are hand polished, double nickel and chrome plated. However, consistent perfect Chrome finishes are not possible without two or three hand polished copper base layers. While this may sound good it is cost prohibitive to the point of double the price or more.

In the real world, if you ride your Bike, all of this would be lost in a couple of weeks and you would be out several hundred Dollars for nothing.

All of our Systems are inspected to meet our criteria as follows:

- Visual inspection from the aspect of the System installed on the Bike. Imperfections that are visible at a few inches under fluorescent lighting disappear when standing next to your Bike.
- Specks and scratches on the bottom, inside, or anywhere they do not show are disregarded.
- Peeling chrome is a defect and is rejected.
- Discoloration in a visible area is rejected.

It is always possible for a rejectable defect to slip through inspection. We apologize if this has happened to you. Please follow these steps in order for us to process your warranty claim. Be aware that peeling chrome or a mechanical failure are the only qualifying defects after a system has been installed

1. Call or email for a RMA number; must be on carton.
  2. Circle the defect with felt tip marker.
  3. Package the System carefully; if it incurs shipping damage we will not be able to make a fair determination of your warranty claim.
  4. Only peeling chrome or a mechanical failure will qualify for warranty after a system has been installed.
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**YOU MAY EXPERIENCE SOME  
DISCOLORATION DURING THE  
BREAK-IN PERIOD OF YOUR CHROME.  
IT IS IMPORTANT TO REMOVE IT WITH  
A GOOD METAL POLISH LIKE  
“SEMICHROME” AS SOON AS POSSIBLE  
UNTIL THE CHROME IS SEASONED  
AND THE DISCOLORATION NO LONGER  
APPEARS.**

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**Notice:**

**D&D Performance Exhaust Systems  
are designed for close course racing  
applications only. Not for use on  
pollution controlled vehicles.**