

# 532-12M Scrambler 2006-2012 Slip-on

532-12M Scrambler 2006-2012 Chrome Megaphone



2- 12mm X 1.25 X 16mm Black Bolt

1-8mm X 1.5 X 20mm Bolt

1-8mm Lock Washer

1-8mm Flat Washer

2-.045 Pilot Jet

1-Black Vacuum Cap



1-532 Bracket

2- # 58 Five Star Clamp

# **D&D Performance Enterprises**

**2923 Edith lane**

**Ft. Worth, Texas 76117**

**Phone 817-834-8961**

**Fax 817-831-4260**

## **Triumph Scrambler Slip-on Installation 532-12M**

- 1.** Disconnect negative battery terminal and turn fuel off.
- 2.** Remove air pipes in head, Disconnect rubber hoses, do not discard copper washers.
- 3.** Remove rubber hoses from left carburetor vacuum port and air pump lines at the pump.
- 4.** Place vacuum cap provided in the manifold port.
- 5.** Plug air pipe holes (In the cylinder head) with the socket head cap screws provided and the copper washers from step 2.
- 6.** Replace pilot jets with the .045 jets provided.
- 7.** Lightly seat air/fuel adjustment screw by turning clockwise. (Do not overtighten). Overtightening will damage carburetor body). Turn adjustment screw counterclockwise 3 turns.
- 8.** Remove stock mufflers and exhaust gaskets. (Be careful not to lose the rubber heat shield isolators).
- 9.** Remove stock muffler bracket. Do not discard mount bolt.
- 10.** Install new muffler bracket with bolt from step 9. Do not tighten at this time.
- 11.** Remove stock muffler clamps and replace with clamps provided.
- 12.** Install lower muffler. Mount should be pointing up and pipe should be seated in header. Do not tighten at this time.

13. Install top muffler. Mount should be pointing down and pipe should be seated in header.
14. Align mount tabs with the bracket. Top pipe with the welded nut goes to the outside, and then the lower pipe tab and the muffler mount to the inside.
15. Install the supplied bolt and washer.
16. Tighten the mount bracket bolt and the muffler mount bolt.  
Make sure there is a gap between the mufflers at the rear.
17. Align muffler clamps so when tightened the round portion of the clamp is not in a cut-out.
18. Reinstall heat shields and reconnect battery.
19. Turn fuel on and check for leaks.
20. Clean all fingerprints off exhaust system.
21. Start and run.

You may have to readjust idle. Do so after motorcycle has reached full operating temperature.

**D&D PERFORMANCE ENTERPRISES INC.**  
2923 Edith Lane  
Fort Worth, TX 76117

## **ONE YEAR CONDITIONAL WARRANTY**

**D&D Performance Enterprises Inc. backs this, and all, D&D products with a One Year Conditional Warranty under the following conditions:**

- **Warranty period starts at date of purchase by end-user.**
- **The system must have been installed using the Installation Instructions provided with this system.**
- **The system must not be crash-damaged; the silencer bracket must not have been moved; the system must not have been misused or improperly maintained.**
- **Warranty does not cover carbon fiber discoloration, or rust.**
- **All warranty claims must be made directly to D&D Performance Enterprises Inc. by first calling our tech line (817) 834-0996 for authorization and instructions.**
- **All warranty claims must be accompanied by a purchase receipt; no exceptions will be made.**



## **D&D Performance Enterprises**

**2923 Edith Lane**

**Ft. Worth, TX 76117**

**Phone (817) 834-0996**

**e-mail danddexhaust@email.msn.com**

**FAX (817) 831-4260**

## **Warranty on Chrome**

We take every step and precaution to produce a perfect Chrome Finish. All of our Exhaust Systems are hand polished, double nickel and chrome plated. However, consistent perfect Chrome finishes are not possible without two or three hand polished copper base layers. While this may sound good it is cost prohibitive to the point of double the price or more.

In the real world, if you ride your Bike, all of this would be lost in a couple of weeks and you would be out several hundred Dollars for nothing.

All of our Systems are inspected to meet our criteria as follows:

- Visual inspection from the aspect of the System installed on the Bike.  
Imperfections that are visible at a few inches under fluorescent lighting disappear when standing next to your Bike.
- Specks and scratches on the bottom, inside, or anywhere they do not show are disregarded.
- Peeling chrome is a defect and is rejected.
- Discoloration in a visible area is rejected.

It is always possible for a rejectable defect to slip through inspection. We apologize if this has happened to you. Please follow these steps in order for us to process your warranty claim. Be aware that peeling chrome or a mechanical failure are the only qualifying defects after a system has been installed

1. Call or email for a RMA number; must be on carton.
  2. Circle the defect with felt tip marker.
  3. Package the System carefully; if it incurs shipping damage we will not be able to make a fair determination of your warranty claim.
  4. Only peeling chrome or a mechanical failure will qualify for warranty after a system has been installed.
-

**YOU MAY EXPERIENCE SOME  
DISCOLORATION DURING THE  
BREAK-IN PERIOD OF YOUR CHROME.  
IT IS IMPORTANT TO REMOVE IT WITH  
A GOOD METAL POLISH LIKE  
“SEMICHROME” AS SOON AS POSSIBLE  
UNTIL THE CHROME IS SEASONED  
AND THE DISCOLORATION NO LONGER  
APPEARS.**

D&D Performance Enterprises

2923 Edith lane

Ft.Worth, Texas 76117

Phone 817-834-8961

Fax 817-831-4260

**Notice:**

**D&D Performance Exhaust Systems  
are designed for close course racing  
applications only. Not for use on  
pollution controlled vehicles.**