

610-31-32 Low Cat 2:1 Breakout 2013-2014

610-31F	13-14	Black Louvered Wrapped Baffle
610-32F	13-14	Chrome Louvered Wrapped Baffle

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2013-2014 Softail Breakout

“Low Cat” 2-1

610-31-32

1. Remove seat.
2. Remove main power fuse.
3. Disconnect O2 sensor plugs.
4. Remove stock exhaust system.
5. Remove factory O2 sensors from stock header.
6. Open box and inspect all system components (No warranty for cosmetics after pipe has been installed).
7. Install new exhaust gaskets (They are a tight fit and need to be worked in slowly).
8. Apply a small amount of Anti-Seize to the threads of the factory O2 sensors (Be careful not to get any on the end of the sensor) and install sensors in the new header.
9. Loosely install exhaust mount using supplied hardware.
10. Install header on motorcycle.
11. Loosely install factory mounting hardware.
12. Install muffler with supplied hardware.

13. Tighten hardware (To factory specifications) starting at the heads and working to the rear of the bike.
Muffler clamp is to be tightened to 120 in.lbs. Check alignment as you go.
14. Reconnect O2 sensors.
15. Clean entire system with glass cleaner to remove any oil and fingerprints.
16. Install main fuse.
17. Install seat.
18. Start motorcycle and check for leaks.

Use of this system requires a tuner for proper fuel management!

Notice:

D&D Performance Exhaust Systems are designed for close course racing applications only. Not for use on pollution controlled vehicles.