

425-11-12 M Bonneville Standard < 08 Slip-on

425-11M Bonneville Standard < 08 Black dual Megaphone

425-12M Bonneville Standard < 08 Chrome dual Megaphone

Fits T-100 < 2012



2- 12mm X 1.25mm X 16 Allen Bolt

2- Spacers

1-Vacuum Cap

2- .045 Pilot Jets



1- Rubber Damper

2- #57 Five Star Muffler clamps no pic

D&D Performance Enterprises
2923 Edith Lane
Ft. Worth, TX 76117

Phone (817) 834-8961
FAX (817) 831-4260

TRIUMPH BONNEVILLE SLIP-ON INSTALLATION

1. Remove air pipes in head, disconnect rubber hoses; do not discard copper washers.
2. Remove rubber hose from left carburetor vacuum port, manifold, and fuel tank.
3. Place vacuum cap provided on manifold port.
4. Plug air pipe holes with socket head cap screws provided and the copper washers from step #1.
5. Replace pilot jets with jets provided, lightly seat adjustment screw clockwise and reset at 3 turns counter clockwise.
6. Remove stock mufflers.
7. Slip silencer on stock head pipe on each side, do not tighten.
8. Install rear foot pegs, use spacers provided behind the foot peg bracket, tighten.
9. Tighten silencer clamp as follows: rotate clamp to ensure the gap in the clamp is between the slots in the pipe with the screw horizontal, tighten snugly, loosen and rotate the clamp 90 degrees to the inside and tighten about twice as hard as you think you should.

D&D PERFORMANCE ENTERPRISES INC.

2923 Edith Lane
Fort Worth, TX 76117

ONE YEAR CONDITIONAL WARRANTY

D&D Performance Enterprises Inc. backs this, and all, D&D products with a One Year Conditional Warranty under the following conditions:

- **Warranty period starts at date of purchase by end-user.**
- **The system must have been installed using the Installation Instructions provided with this system.**
- **The system must not be crash-damaged; the silencer bracket must not have been moved; the system must not have been misused or improperly maintained.**
- **Warranty does not cover carbon fiber discoloration, or rust.**
- **All warranty claims must be made directly to D&D Performance Enterprises Inc. by first calling our tech line (817) 834-0996 for authorization and instructions.**
- **All warranty claims must be accompanied by a purchase receipt; no exceptions will be made.**

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Warranty on Chrome

We take every step and precaution to produce a perfect Chrome Finish. All of our Exhaust Systems are hand polished, double nickel and chrome plated. However, consistent perfect Chrome finishes are not possible without two or three hand polished copper base layers. While this may sound good it is cost prohibitive to the point of double the price or more.

In the real world, if you ride your Bike, all of this would be lost in a couple of weeks and you would be out several hundred Dollars for nothing.

All of our Systems are inspected to meet our criteria as follows:

- Visual inspection from the aspect of the System installed on the Bike. Imperfections that are visible at a few inches under fluorescent lighting disappear when standing next to your Bike.
- Specks and scratches on the bottom, inside, or anywhere they do not show are disregarded.
- Peeling chrome is a defect and is rejected.
- Discoloration in a visible area is rejected.

It is always possible for a rejectable defect to slip through inspection. We apologize if this has happened to you. Please follow these steps in order for us to process your warranty claim. Be aware that peeling chrome or a mechanical failure are the only qualifying defects after a system has been installed

1. Call or email for a RMA number; must be on carton.
 2. Circle the defect with felt tip marker.
 3. Package the System carefully; if it incurs shipping damage we will not be able to make a fair determination of your warranty claim.
 4. Only peeling chrome or a mechanical failure will qualify for warranty after a system has been installed.
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**YOU MAY EXPERIENCE SOME
DISCOLORATION DURING THE
BREAK-IN PERIOD OF YOUR CHROME.
IT IS IMPORTANT TO REMOVE IT WITH
A GOOD METAL POLISH LIKE
“SEMICHROME” AS SOON AS POSSIBLE
UNTIL THE CHROME IS SEASONED
AND THE DISCOLORATION NO LONGER
APPEARS.**

D&D Performance Enterprises

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Notice:

**D&D Performance Exhaust Systems
are designed for close course racing
applications only. Not for use on
pollution controlled vehicles.**